

CLAIMS

What is claimed is:

1. A process of making a cut resistant yarn comprising at least one continuous synthetic elastomeric filament and a plurality of bulked
5 continuous cut resistant filaments, wherein the plurality of bulked continuous cut resistant filaments have a random entangled loop structure in the yarn comprising the steps of:
 - 10 (a) combining at least one continuous synthetic elastomeric filament under tension and a plurality of continuous cut resistant filaments to form a commingled yarn where the elastomeric filament is under tension
 - (b) overfeeding the commingled yarn to a fluid-jet at a rate of no more than 30% per unit length of the yarn; and
 - 15 (c) bulking the plurality of continuous cut resistant filaments in the commingled yarn with a fluid to create a random entangled loop structure in the yarn.
- 20 2. The process according to claim 1, wherein the overfeed is about 5% to about 20% per unit length of the yarn.
3. The process according to claim 1, wherein the tension is about 5 to about 30 grams.
- 25 4. A process for making a glove comprising the steps of:
 - 30 (a) knitting or weaving a glove from a cut resistant yarn having strength and recovery capabilities comprising at least one continuous synthetic elastomeric filament and a plurality of bulked continuous cut resistant filaments;
 - (b) heat setting the at least one elastomeric filament of the glove;
 - (c) coating the glove; and
 - (d) curing the coating disposed on the glove.